

# FDMC

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# FDMC 300

FDMC 300 wood industry leaders  
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## FDMC 300 wood industry leaders mark eighth year of sales gains

This group of the 300 largest cabinet, millwork, furniture and fixture manufacturers in North America reached \$57 billion in annual sales.

**I**n 2019, sales for the FDMC 300 group of companies grew 4.5 percent, to reach \$57.171 billion.

This group of cabinet, millwork, furniture and store fixture manufacturers recorded an eighth consecutive year of sales expansion in 2019, the year just completed.

The sales gain fell just short of the 4.75 percent increase in 2018, the previous year. In 2017, sales grew 5.4 percent

over the previous year to \$52.209 billion. Going back a little further, sales for the FDMC 300 group of companies grew 5 percent in 2016 over the previous year to \$48.786 billion.

The current long period of growth comes after five consecutive years of sales declines from 2007 to 2011.

The FDMC 300 is a group of the 300 largest cabinet, furniture, millwork, store fixture, office/contract and component

producers in North America. This summary of wood manufacturing firms' sales performance is published annually by FDMC magazine.

Once again, companies in most market sectors that reported to us indicated growth or similar sales levels compared to 2018.

There were adjustments in some company information this year due to new data, mergers and consolidations.



## SPECIAL REPORT

Significantly, there continues to be major consolidation among the largest cabinet manufacturers.

There were 11 companies listed last year that are not included in the FDMC 300 this year, along with other companies added and a few name changes.

In 2019, we identified eight companies in the group of 300 that went out of business, a higher than average number.

Most notably, Ikea closed its Virginia operation, its only U.S. manufacturing location.

Wood-Mode closed suddenly in May, but was able to reopen later in the year with fewer employees.

Elkay Wood Products cabinetry divi-

sion and Master WoodCraft Cabinetry are now part of ACProducts, Inc., the result of earlier acquisitions.

We will detail these changes and look more closely at several key market segments in future issues of FDMC magazine.

Several other companies consolidated, with a few of these changes happening late in the year. In those cases, companies involved are listed in this 2019 edition.

A detailed list of the top 25 companies and a summary of all 300 companies is included in our coverage in this issue. Additional information can be found at [www.woodworkingnetwork.com](http://www.woodworkingnetwork.com). The full list of 300 companies is also online.

We should note that we were not

able to get updated sales and employee numbers from some privately held companies, but were able to update at least some information on most of these firms. In some cases, we had to use the sales figure from the previous year.

Also, several wood products companies previously listed were not included in 2019 because they had sales just below the 300th company on this year's list. These companies are still in operation and may be included in future years. +

FDMC 300 is sponsored by Pollmeier.



### Analysis of the Top 10 FDMC 300 companies

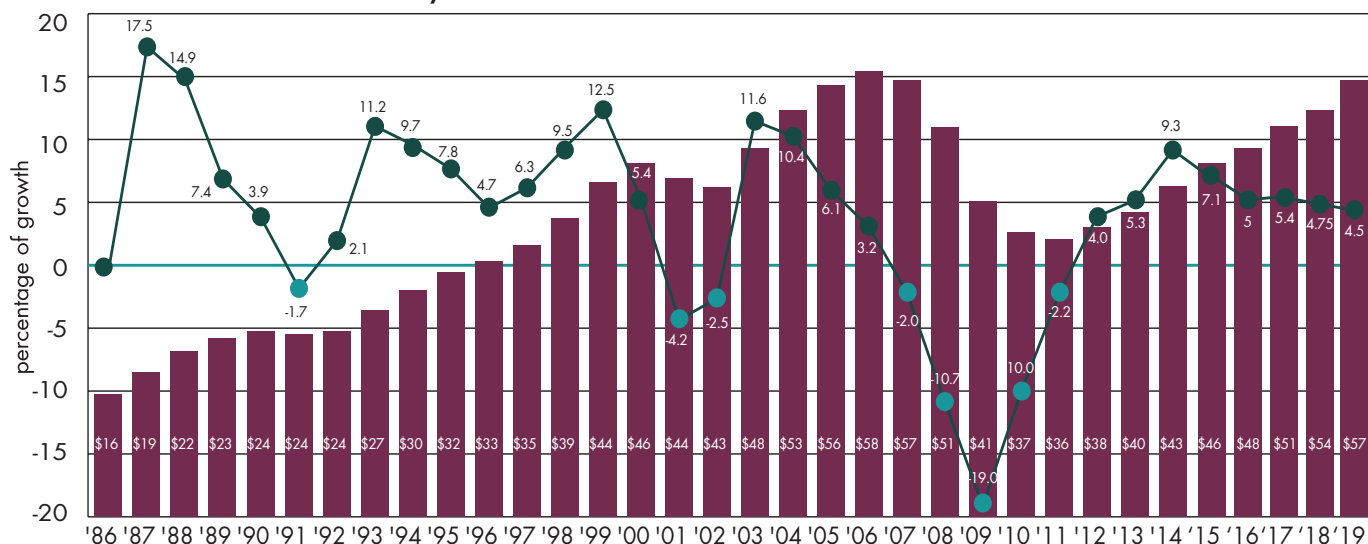
Here's is the methodology we used for the 10 largest companies in the FDMC 300:

- 1. Ashley Furniture Industries Inc.** This company reported higher sales and more employees, and a new North Carolina manufacturing location. The sales figure was provided directly by the company and does not include estimate of retail store sales. Ashley makes furniture in Mississippi and North Carolina, in addition to the large primary operation in Wisconsin. Ashley also has manufacturing operations in China and Vietnam.
- 2. Steelcase Inc.** Overall sales for company's fiscal 2019 increased more than 12 percent from the previous year. Plant location and division information are the same.
- 3. Herman Miller Inc.** Information is from the company's annual report. Sales increased 8 percent for the publicly traded office and contract furniture company.
- 4. Andersen Corp.** Sales number is our estimate for 2019. No other new information from the company.
- 5. Jeld-Wen Inc.** This figure is based on final fiscal 2018 window and door sales for North America. Yakima and Lexington operations reported closed.
- 6. MasterBrand Cabinets.** Fortune Brands Home and Security's kitchen and bath cabinetry segment's sales figure is based on 2019 third quarter sales.
- 7. Haworth Inc.** Revenue reported in February 2020 for the most recent fiscal year. Sales increased 5 percent over the previous year.
- 8. HNI Corp.** Estimate is based on third quarter 2019 sales for the office furniture segment.
- 9. American Woodmark Corp.** Sales figure based on 2019 fiscal year. We can't make direct comparison with previous year due to RSI acquisition.
- 10. La-Z-Boy.** Fiscal 2019 sales figure includes upholstery and casegoods divisions, not retail.



# FDMC 300 Top 25 for 2019

33 years of **FDMC 300** annual sales (in billions)



Sales for the FDMC 300 group of companies increased 4.5 percent in 2019. That's the eighth year of sales expansion in a row.

**1 Ashley Furniture Industries Inc.**  
**Main location:** Arcadia, WI  
**Divisions:** Ashley Casegoods, Ashley Upholstery, Millennium  
**Annual sales:** \$5.7 billion ('19) (excluding retail)  
**Manufacturing plants:** 12 -- Ecu, Ripley, Verona, MS; Advance, Statesville, NC; Leesport, PA; Arcadia, Independence, Whitehall, WI; Tan Uyen District, Binh Duong City, Vietnam  
**Total square footage:** 20,000,000  
**Products:** Residential furniture; dining room furniture, bedroom furniture, desks, occasional furniture, upholstered furniture, motion furniture, lamps, leather upholstery, recliners, outdoor furniture

**Total Employees:** 31000  
[www.ashleyfurniture.com](http://www.ashleyfurniture.com)

**2 Steelcase Inc.**  
**Main location:** Grand Rapids, MI  
**Divisions:** Coalesse, Turnstone, Steelcase Health, Details, Vectra  
**Annual sales:** \$3.443 billion ('19)  
**Manufacturing plants:** 21 -- Grand Rapids, Kentwood, Gaines Township, MI; Atlanta, GA; Athens, AL; City of Industry, Corona, CA; Clymer, Dixonville, PA; Okmulgee, OK; Tijuana, Mexico  
**Total square footage:** 11.8 million  
**Products:** Seating, lighting, storage, furniture systems, interior architectural products, technology products and related products and services  
**Total Employees:** 10700  
[www.steelcase.com](http://www.steelcase.com)

**3 Herman Miller Inc.**  
**Main location:** Zeeland, MI  
**Divisions:** Nemschoff, Geiger,

Maharam, ELA International  
**Annual sales:** \$2.567 billion ('19)  
**Manufacturing plants:** 10 -- Atlanta, GA; Holland, Spring Lake, Zeeland, MI; Hildebran, NC; Sheboygan, WI; Melksham, England; Dongguan, Ningbo, China; Bangalore, India; Sao Paulo, Brazil  
**Total square footage:** 4 million  
**Products:** Contract/office furniture and related services, and residential furniture -- desks, office systems, office chairs, healthcare systems, manufacturing and laboratory systems, home office, occasional furniture, education furniture  
**Total Employees:** 7600  
[www.hermanmiller.com](http://www.hermanmiller.com)

**4 Andersen Corp.**  
**Main location:** Bayport, MN  
**Divisions:** Eagle Window & Door, EMCO Doors, KML Windows, Dashwood



Industries, Renewal by Andersen  
**Annual sales:** \$2.5 billion\* ('19)  
**Manufacturing plants:** 9 -- Bayport, Cottage Grove, MN; Menomonie, WI; Des Moines, Dubuque, IA; Luray, VA; Centralia, Strathroy, London, ON  
**Square footage:** 2.8 million (Bayport)  
**Products:** Millwork; windows and doors  
**Total Employees:** 11000  
[www.andersenwindows.com](http://www.andersenwindows.com)

**5** *Jeld-Wen Inc.*  
**Main location:** Charlotte, NC  
**Annual sales:** \$2.46 billion\* ('18) (N. Am.)  
**Manufacturing plants:** 16 -- Rantoul, IL; Mount Vernon, OH; Bend, OR; Hawkins, WI; Hartselle, AL; Rocklin, CA; Kissimmee, FL; Grinnell, IA; Grand Rapids, MI; Chiloquin, Klamath Falls, OR; Sunbury, PA; Temple, TX; Ludlow, VT; Oshkosh, WI  
**Products:** Wood windows and doors, millwork, exterior and interior doors  
**Total Employees:** 9000  
[www.jeld-wen.com](http://www.jeld-wen.com)

**6** *MasterBrand Cabinets*  
**Main location:** Jasper, IN  
**Divisions:** Aristokraft, Decora, Diamond, Dynasty, HomeCrest, Kemper, KitchenCraft, Norcraft, Omega, Schrock, WoodCrafters (Part of Fortune Home & Security)  
**Annual sales:** \$2.397 billion\* ('19)  
**Manufacturing plants:** 16 -- Talladega, AL; Waterloo, IA; Arthur, IL; Ferdinand, Goshen, Huntingburg, Jasper (2), Kinston, NC; Grants Pass, OR; Weslaco, TX; Winnipeg, MB; Valle Hermoso, Reynosa, Rio Bravo, Gomez Palacio, Mexico; and six Norcraft locations (Newton, KS; Cottonwood, MN;

Liberty, NC; Sioux Falls, SD; Lynchburg, VA; Winnipeg, MB)  
**Total square footage:** 6 million  
**Products:** Stock, semi-custom and custom fully assembled kitchen and bath cabinets; frameless RTA  
**Total Employees:** 11000  
[www.masterbrandcabinets.com](http://www.masterbrandcabinets.com)

**7** *Haworth Inc.*  
**Main location:** Holland, MI  
**Divisions:** Health Care Environments  
**Annual sales:** \$2.14 billion ('18)  
**Manufacturing plants:** 17 -- Big Rapids, Holland, Kentwood, Ludington, MI; Bruce, MS; High Point, NC; Canada; China; France; Germany; India; Portugal; Spain  
**Total square footage:** 5.5 million  
**Products:** Contract/office furniture; systems furniture, office chairs and seating, desks, filing/storage, case-goods, tables (computer, conference, occasional, training, work), upholstered guest chairs  
**Total Employees:** 7500  
[www.haworth.com](http://www.haworth.com)

**8** *HNI Corp.*  
**Main location:** Muscatine, IA  
**Divisions:** Allsteel, Gunlocke, HON, HNI International, Maxon, HBF, Lamex  
**Annual sales:** \$1.66 billion\* ('19)  
**Manufacturing plants:** 10 -- Cedar-town, GA; Mt. Pleasant, Muscatine, IA; Wayland, NY  
**Products:** Contract/office furniture; desks, credenzas, filing/storage, office systems, office chairs, bookcases, conference tables, home office furniture, glass walls  
**Total Employees:** 8500  
[www.hnicorp.com](http://www.hnicorp.com)

**9** *American Woodmark Corp.*  
**Main location:** Winchester, VA  
**Divisions:** Timberlake, Shenandoah Cabinetry, Potomac  
**Annual sales:** \$1.645 billion ('19)  
**Manufacturing plants:** 18 -- Kingman, AZ; Anaheim, Mira Loma, CA; Jackson, Toccoa, GA; Gas City, IN; Monticello, KY; Allegany County, MD; Lincolnton, NC; Humboldt, TN; Berryville, Dallas, TX; Orange, VA; Tijuana, Mexico  
**Total square footage:** 5 million  
**Products:** Stock and semi-custom kitchen and bath cabinets  
**Total Employees:** 10,000  
[www.americanwoodmark.com](http://www.americanwoodmark.com)

**10** *Pella Corp.*  
**Main location:** Pella, IA  
**Divisions:** EfcO, Duratherm, Reilly Windows & Doors, Grabill  
**Annual sales:** \$1.5 billion\* ('19)  
**Manufacturing plants:** 14 -- Ames, Carroll, Pella, Shenandoah, Sioux Center, IA; South San Francisco, CA; Macomb, IL; Murray, KY; Vassalboro, ME; Almont, MI; Calverton, NY; Portland, OR; Gettysburg, PA; Wylie, TX  
**Products:** Wood windows and patio doors, glass and vinyl products, entry doors  
[www.pella.com](http://www.pella.com)

**11** *Masonite International Corp.*  
**Main location:** Tampa, FL  
**Annual sales:** \$1.455 billion ('18)  
**Manufacturing plants:** 12 -- Haleyville, AL; Largo, FL; Mason City, IA; Shelbyville, KY; Verdi, NV; Charlotte, Greensboro, NC; Northumberland, PA; Denmark, SC; Stanley, VA; Marshfield,

*Continued...*



## SPECIAL REPORT

WI; Mexico

**Total square footage:** 1 million+

**Products:** Millwork, interior and exterior doors for residential new construction

**Employees:** 10000

[www.masonite.com](http://www.masonite.com)

## 12 Knoll Inc.

**Main location:** East Greenville, PA

**Divisions:** KnollExtra, KnollStudio, KnollTextiles, Spinneybeck, Muuto

**Annual sales:** \$1.41 billion\* ('19)

**Manufacturing plants:** 6 -- Grand Rapids, Muskegon, MI; East Greenville, PA; Toronto, ON; Foligno, Graffignana, Italy

**Total square footage:** 2.5 million (North America)

**Products:** Contract/office furniture; office systems, office seating, desks, casegoods, file and storage cabinets, executive office furnishings, tables, lounge chairs, sofas, contract textiles, leathers

**Total Employees:** 4000

[www.knoll.com](http://www.knoll.com)

## 13 la-Z-Boy Inc.

**Main location:** Monroe, MI

**Divisions:** Upholstery Group: England, Casegoods Group: American Drew, Hammary, Kincaid

**Annual sales:** \$1.382 billion ('19)

**Manufacturing plants:** 7 -- Siloam Springs, AR; Newton, MS; Neosho, MO; Lenoir, Taylorsville, NC; Dayton, Morristown, TN

**Total square footage:** 5 million

**Products:** Residential furniture, contract/office furniture and commercial/hospitality furniture -- recliners, sofa sleepers, sofas, love seats,

occasional chairs, power recliners, lift chairs, massage chairs, pedestal chairs

**Total Employees:** 8500

[www.lazboy.com](http://www.lazboy.com)

## 14 Global Furniture Group

**Main location:** Downsview, ON

**Divisions:** Global Contract, Global-care, Offices to Go

**Annual sales:** \$1 billion\* ('19)

**Manufacturing plants:** 40 -- Downsview, Ontario; Marlton, NJ (U.S. headquarters)

**Total square footage:** 4 million+

**Products:** Contract/office furniture, RTA furniture, office chairs, office seating, filing/storage, desks, office systems, conference tables, bookcases, sofas, upholstered chairs, swivels, meeting/training room furniture, hospital-ity, healthcare, education

**Total Employees:** 4500

[www.globaltotaloffice.com](http://www.globaltotaloffice.com)

## 15 Masco Corp.

**Main location:** Livonia, MI

**Divisions:** KraftMaid Cabinetry, Merillat Industries, Masco Retail Cabinet, Quality Cabinets Cardell Cabinetry

**Annual sales:** \$960 million\* ('19)

**Domestic manufacturing plants:** 8 -- Middlefield, Orwell, OH; Los Lunas, NM; Culpeper, Mt. Jackson, VA, Wilson, PA, Mt. Sterling, KY; Duncanville, TX

**Total square footage:** 5 million

**Products:** Cabinets; stock and semi-custom assembled and ready-to-assemble kitchen and bath cabinets; other room cabinets

**Total Employees:** 10000

[www.masco.com](http://www.masco.com)

## 16 Dorel Industries, Inc.

**Main location:** Montreal, QC

**Divisions:** Altra, Ameriwood, Cosco Home & Office, Dorel Asia, Dorel Home Products, Ridgewood, Carina, SystemBuild

**Annual sales:** \$840 million\* ('19)

**Manufacturing plants:** 5 -- Columbus, IN; Tiffin, OH; Cornwall, ON; Montreal, QC; Helmond, Holland

**Products:** Residential furniture and RTA furniture; juvenile furniture, entertainment centers, bookcases, desks, metal furniture, metal folding furniture, child restraint systems, futons

**Total Employees:** 4500

[www.dorel.com](http://www.dorel.com)

## 17 ACProducts, Inc.

**Main location:** The Colony, TX

**Divisions:** ACPI, AWP (former Elkay Cabinetry), Cabinets2000, Master Woodcraft, Smart Cabinetry

**Annual sales:** \$800 million\* ('19)

**Manufacturing plants:** 12 -- Norwalk, CA; Aurora, CO; Culver, New Paris, IN; New Ulm, Waconia, MN; Independence, OR; Mifflinburg, Mount Union, Thompsonstown, PA; Marshall, Jefferson, TX

**Total square footage:** 750,000

**Products:** Stock and semi custom kitchen and bath cabinets

**Total Employees:** 4200

[www.acpicorp.com](http://www.acpicorp.com)

## 18 Kimball International Inc.

**Main location:** Jasper, IN

**Divisions:** Kimball Hospitality, Kimball Office, National Office Furniture, D'Style

**Annual sales:** \$768.1 million ('19)



**Manufacturing plants:** 11 -- Borden, Jasper, Salem, Santa Claus, IN; Danville, Fordsville, KY; Martinsville, VA; Tijuana, Mexico

**Total square footage:** 3.29 million

**Products:** Office and hospitality furniture, cabinet products

**Total Employees:** 3075

[www.kimball.com](http://www.kimball.com)

**19** *Marvin Windows and Doors*  
**Main location:** Warroad, MN  
**Divisions:** Integrity Win-

dows, Infinity Windows, TruStile

**Annual sales:** \$750 million\* ('19)

**Manufacturing plants:** 8 -- Warroad, MN; Northwood, IA; Fargo, Grafton, West Fargo, ND; Ripley, TN; Baker City, OR; Roanoke, VA

**Total square footage:** 3.4 million

**Products:** Millwork; windows, doors

**Total Employees:** 5500

[www.marvin.com](http://www.marvin.com)

**20** *KI*  
**Main location:** Green Bay, WI  
**Divisions:** KI Canada, KI Europe Middle East Africa, Pallas Textiles, Spacesaver

**Annual sales:** \$650 million\* ('19)

**Manufacturing plants:** 7 -- Tupelo, MS; High Point, NC; Green Bay, Bonduel, Manitowoc, Fort Atkinson, WI; Pembroke, ON

**Total square footage:** 1.9 million

**Products:** Contract/institutional furniture -- chairs, ergonomic seating, conference tables, filing/storage, university/classroom furniture, auditorium seating, wall systems, adjustable work surfaces, healthcare furniture

**Total Employees:** 3000

[www.ki.com](http://www.ki.com)

**21** *Hooker Furniture Corp.*  
**Main location:** Martinsville, VA

**Divisions:** Home Meridian, Bradington-Young, Sam Moore Furniture LLC, Pulaski, Samuel Lawrence

**Annual sales:** \$600 million\* ('19)

**Manufacturing plants:** 3 -- Hickory, NC; Bedford, VA; Vietnam

**Total square footage:** 2.5 million (inc. distribution)

**Products:** Residential furniture; bedroom furniture, occasional furniture, entertainment centers, desks, bookcases, home office, home theater, fabric chairs, leather upholstery

**Total Employees:** 900

[www.hookerfurniture.com](http://www.hookerfurniture.com)

**22** *Sauder Woodworking*  
**Main location:** Archbold, OH

**Divisions:** Sauder RTA, Progressive, Sauder Mfg., Wieland, Butler Woodcrafters, Spec Furniture

**Annual sales:** \$600 million\* ('19)

**Manufacturing plants:** 8 -- Archbold, Stryker, OH; Grabill, IN; Richmond, VA; Toronto, ON

**Total square footage:** 4.5 million

**Products:** RTA furniture, contract health care and educational seating, church furniture; wood bedroom, dining and occasional furniture

**Total Employees:** 2500

[www.sauder.com](http://www.sauder.com)

**23** *Lozier Corp.*  
**Main location:** Omaha, NE  
**Annual sales:** \$500 mil.\* ('19)

**Manufacturing plants:** 8 -- Omaha, NE (3); Scottsboro, AL (2); Middlebury, IN; Joplin, MO; McClure, PA

**Total square footage:** 4.3 million

**Products:** Store fixtures and retail displays, commercial cabinets, countertops, storage and material handling systems

**Total Employees:** 2200

[www.lozier.com](http://www.lozier.com)

**24** *Teknion Corp.*  
**Main location:** Toronto, ON  
**Annual sales:** \$500 mil.\* ('19)

**Manufacturing plants:** 21 -- Calgary, AB; Concord, Markham, Toronto, ON; Montmagny, St. Vallier; St. Romuald, QC; Clayton, NC, Malaysia

**Total square footage:** 2.5 million

**Products:** Contract/office furniture; office chairs, office seating, filing/storage, desks, office systems, conference tables, bookcases, love seats, sofas, upholstered chairs, architectural wall systems

**Total Employees:** 3400

[www.teknion.com](http://www.teknion.com)

**25** *OFS Brands Inc.*  
**Main location:** Huntingburg, IN

**Divisions:** OFS, Carolina, Bryan Ashley

**Annual sales:** \$450 million ('19)

**Manufacturing plants:** 10 -- Huntingburg, IN; Huntington Beach, CA; Leitchfield, KY; Archdale, NC

**Total square footage:** 2,000,000

**Products:** Contract/office furniture; desks, filing/storage, open plan, conference tables, office chairs, office seating; healthcare, education and hospitality furniture

**Total Employees:** 1900

[www.ofsbrands.com](http://www.ofsbrands.com)

\*Asterisk indicates estimated sales.



## SPECIAL REPORT

by Karl D. Forth  
karl.forth@woodworkingnetwork.com

Rank	Company name	Main location	Annual sales (*estimated)	Total employees	Website
1	Ashley Furniture Industries Inc.	Arcadia, WI	\$5.7 billion ('19) (excl. retail)	31000	www.ashleyfurniture.com
2	Steelcase Inc.	Grand Rapids, MI	\$3.443 billion ('19)	10700	www.steelcase.com
3	Herman Miller Inc.	Zeeland, MI	\$2.567 billion ('19)	7600	www.hermanmiller.com
4	Andersen Corp.	Bayport, MN	\$2.5 billion* ('19)	11000	www.andersenwindows.com
5	Jeld-Wen Inc.	Charlotte, NC	\$2.46 billion* ('18) (N. Am.)	9000	www.jeld-wen.com
6	MasterBrand Cabinets	Jasper, IN	\$2.397 billion* ('19)	11000	www.masterbrandcabinets.com
7	Haworth Inc.	Holland, MI	\$2.14 billion ('18)	7500	www.haworth.com
8	HNI Corp.	Muscataine, IA	\$1.66 billion* ('19)	8500	www.hnicorp.com
9	American Woodmark Corp.	Winchester, VA	\$1.645 billion ('19)	10000	www.americanwoodmark.com
10	Pella Corp.	Pella, IA	\$1.5 billion* ('19)	7000	www.pella.com
11	Masonite International Corp.	Tampa, FL	\$1.455 billion ('18)	10000	www.masonite.com
12	Knoll Inc.	East Greenville, PA	\$1.41 billion* ('19)	4000	www.knoll.com
13	La-Z-Boy Inc.	Monroe, MI	\$1.382 billion ('19)	8500	www.lazboy.com
14	Global Furniture Group	Downsview, ON	\$1 billion* ('19)	4500	www.globaltotaloffice.com
15	Masco Corp.	Livonia, MI	\$960 million* ('19)	10000	www.masco.com
16	Dorel Industries, Inc.	Montreal, QC	\$840 million* ('19)	4500	www.dorel.com
17	ACProducts, Inc.	The Colony, TX	\$800 million* ('19)	4200	www.acpicorp.com
18	Kimball International Inc.	Jasper, IN	\$768.1 million ('19)	3075	www.kimball.com
19	Marvin Windows and Doors	Warroad, MN	\$750 million* ('19)	5500	www.marvin.com
20	KI	Green Bay, WI	\$650 million* ('19)	3000	www.ki.com
21	Hooker Furniture Corp.	Martinsville, VA	\$600 million* ('19)	900	www.hookerfurniture.com
22	Sauder Woodworking	Archbold, OH	\$600 million* ('19)	2500	www.sauder.com
23	Lozier Corp.	Omaha, NE	\$500 million* ('19)	2200	www.lozier.com
24	Teknion Corp.	Toronto, ON	\$500 million* ('19)	3400	www.teknion.com
25	OFS Brands Inc.	Huntingburg, IN	\$450 million ('19)	1900	www.ofsbrands.com
26	Flexsteel Industries Inc.	Dubuque, IA	\$443.6 million ('19)	1400	www.flexsteel.com
27	Ethan Allen Interiors Inc.	Danbury, CT	\$441.6 million ('19)	3500	www.ethanallen.com
28	Brown Jordan International	St. Augustine, FL	\$400 million* ('19)	1800	www.bji.com
29	idX Corp.	Earth City, MO	\$350 million* ('19)	1500	www.idxcorporation.com
30	ClosetMaid-Griffon Corp.	Orlando, FL	\$300 million* ('19)	450	www.griffon.com
31	Klaussner Furniture Industries	Asheboro, NC	\$300 million ('19)	1200	www.klaussner.com
32	Weather Shield Mfg. Inc.	Medford, WI	\$300 million* ('19)	1500	www.weathershield.com
33	Bassett Furniture Industries	Bassett, VA	\$265 million* ('19)	2000	www.bassettfurniture.com
34	L.A. Darling Co.	Paragould, AR	\$250 million* ('19)	500	www.ladarling.com
35	Metrie Inc.	Vancouver, BC	\$250 million* ('19)	1500	www.metrie.com
36	Rock House Farm-Century Furniture	Hickory, NC	\$250 million* ('18)	1300	www.centuryfurniture.com
37	United Furniture Industries-Lane Home Furnishings	Okolona, MS	\$250 million* ('18)	3500	www.unitedfurnitureindustries.com
38	VT Industries Inc.	Holstein, IA	\$250 million* ('19)	1500	www.vtindustries.com
39	Woodgrain Millwork, Inc.	Fruitland, ID	\$250 million* ('19)	3000	www.woodgrain.com

Continued...





## SPECIAL REPORT

Rank	Company name	Main location	Annual sales (*estimated)	Total employees	Website
40	Best Home Furnishings	Ferdinand, IN	\$220 million* ('19)	900	<a href="http://www.BestHF.com">www.BestHF.com</a>
41	Virco Mfg. Corp.	Torrance, CA	\$220 million* ('19)	700	<a href="http://www.virco.com">www.virco.com</a>
42	AIS (Affordable Interior Systems)	Hudson, MA	\$200 million* ('19)	800	<a href="http://www.ais-inc.com">www.ais-inc.com</a>
43	Franklin Corp.	Houston, MS	\$200 million* ('19)	1300	<a href="http://www.franklincorp.com">www.franklincorp.com</a>
44	Sherrill Furniture Co.	Hickory, NC	\$200 million* ('19)	1000	<a href="http://www.sherrillfurniture.com">www.sherrillfurniture.com</a>
45	Steinway Inc.	Astoria, NY	\$200 million* ('19)	1800	<a href="http://www.steinway.com">www.steinway.com</a>
46	McCreary Modern Inc.	Newton, NC	\$190 million ('19)	870	<a href="http://www.mccrearymodern.com">www.mccrearymodern.com</a>
47	Genesis Products	Goshen, IN	\$185.5 million* ('19)	813	<a href="http://www.genesisproductsinc.com">www.genesisproductsinc.com</a>
48	Bernhardt Furniture	Lenoir, NC	\$175 million* ('19)	1500	<a href="http://www.bernhardt.com">www.bernhardt.com</a>
49	Peak Living (American Furniture Mfg. Inc.)	Ecru, MS	\$175 million* ('18)	550	<a href="http://peakfurniture.com">peakfurniture.com</a>
50	Jasper Group	Jasper, IN	\$172 million ('19)	1185	<a href="http://www.jaspergroup.us.com">www.jaspergroup.us.com</a>
51	W W Wood Products Inc.	Dudley, MO	\$152 million ('19)	1200	<a href="http://www.wwinc.com">www.wwinc.com</a>
52	Alexandria Moulding (U.S. Lumber)	Alexandria, ON	\$150 million* ('18)	500	<a href="http://www.alexmo.com">www.alexmo.com</a>
53	Conestoga Wood Specialties Inc.	East Earl, PA	\$150 million* ('19)	1250	<a href="http://www.conestogawood.com">www.conestogawood.com</a>
54	Foremost Groups Inc.	East Hanover, NJ	\$150 million* ('19)	1500	<a href="http://www.foremostgroups.com">www.foremostgroups.com</a>
55	Irwin Seating Co.	Grand Rapids, MI	\$150 million* ('19)	600	<a href="http://www.irwinseating.com">www.irwinseating.com</a>
56	Jackson Furniture Industries	Cleveland, TN	\$150 million* ('19)	1500	<a href="http://www.jacksonfurniture.com">www.jacksonfurniture.com</a>
57	Kolbe & Kolbe Millwork Co. Inc.	Wausau, WI	\$150 million* ('18)	1000	<a href="http://www.kolbe-kolbe.com">www.kolbe-kolbe.com</a>
58	Palliser Furniture Ltd.	Winnipeg, MB	\$150 million* ('19)	1700	<a href="http://www.palliser.com">www.palliser.com</a>
59	Quanex Homeshield LLC	Chatsworth, IL	\$150 million* ('18)	600	<a href="http://www.quanex.com">www.quanex.com</a>
60	Sierra Pacific Windows	Anderson, CA	\$150 million* ('19)	600	<a href="http://www.sierrapacificwindows.com">www.sierrapacificwindows.com</a>
61	Southern Motion Inc.	Pontotoc, MS	\$150 million* ('19)	1450	<a href="http://www.southernmotion.com">www.southernmotion.com</a>
62	Standard Furniture Manufacturing	Bay Minette, AL	\$150 million* ('18)	750	<a href="http://www.standard-furniture.com">www.standard-furniture.com</a>
63	Stickley Inc., L. & J.G.	Manlius, NY	\$150 million* ('18)	1400	<a href="http://www.stickley.com">www.stickley.com</a>
64	Wellborn Cabinet Inc.	Ashland, AL	\$150 million* ('18)	1300	<a href="http://www.wellborn.com">www.wellborn.com</a>
65	Woodcraft Industries (Quanex)	St. Cloud, MN	\$150 million* ('18)	1000	<a href="http://www.woodcraftind.com">www.woodcraftind.com</a>
66	Kewaunee Scientific Corp.	Statesville, NC	\$146.55 million ('19)	500	<a href="http://www.kewaunee.com">www.kewaunee.com</a>
67	Artitalia Group	Montreal, QC	\$125 million* ('19)	500	<a href="http://www.artitalia.com">www.artitalia.com</a>
68	Decore-ative Specialties	Monrovia, CA	\$118 million* ('18)	900	<a href="http://www.decore.com">www.decore.com</a>
69	Exemplis Corp./SitOnIt	Cypress, CA	\$115 million* ('18)	250	<a href="http://www.exemplis.net">www.exemplis.net</a>
70	Leedo Mfg.	Stafford, TX	\$115 million* ('19)	600	<a href="http://www.leedo.com">www.leedo.com</a>
71	Stevens Industries Inc.	Teutopolis, IL	\$115 million* ('19)	515	<a href="http://www.stevensind.com">www.stevensind.com</a>
72	Albany Industries (Standard Furniture)	New Albany, MS	\$100 million* ('18)	500	<a href="http://www.albanyindustries.com">www.albanyindustries.com</a>
73	Bertch Cabinet Mfg. Inc.	Waterloo, IA	\$100 million* ('18)	800	<a href="http://bertch.com">bertch.com</a>
74	Bush Industries Inc.	Jamestown, NY	\$100 million* ('19)	300	<a href="http://www.bushfurniture.com">www.bushfurniture.com</a>
75	Canadel Furniture Inc.	Louiseville, QC	\$100 million* ('19)	600	<a href="http://www.canadel.ca">www.canadel.ca</a>
76	CFGGroup	Newport, TN	\$100 million* ('19)	500	<a href="http://www.commercialfurnituregroup.com">www.commercialfurnituregroup.com</a>
77	Groupe Lacasse	Saint-Pie, QC	\$100 million* ('19)	500	<a href="http://www.groupelacasse.com">www.groupelacasse.com</a>
78	Hughes Furniture Industries Inc.	Randleman, NC	\$100 million* ('19)	740	<a href="http://www.hughesfurniture.com">www.hughesfurniture.com</a>

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Rank	Company name	Main location	Annual sales (*estimated)	Total employees	Website
79	Hussey Seating Co.	North Berwick, ME	\$100 million* ('19)	280	husseyseating.com
80	Kountry Wood Products	Nappanee, IN	\$100 million* ('19)	500	www.kountrywood.com
81	Mitchell Gold & Bob Williams	Taylorsville, NC	\$100 million* ('19)	600	www.mgbwhome.com
82	Patrick Industries Inc.	Elkhart, IN	\$100 million* ('18)	5000	www.patrickind.com
83	Republic Elite (LDC Stone Inc.)	Marshall, TX	\$100 million* ('18)	450	www.republicelite.com
84	Rowe Fine Furniture	Elliston, VA	\$100 million* ('19)	750	www.rowefurniture.com
85	Smith Brothers of Berne Inc.	Berne, IN	\$100 million* ('19)	525	www.smithbrothersfurniture.com
86	Trendway Corp.	Holland, MI	\$100 million* ('19)	350	www.trendway.com
87	Vaughan-Bassett Furniture Co.	Galax, VA	\$100 million* ('19)	700	www.vaughan-bassett.com
88	Woodhaven Industries	Coolidge, GA	\$100 million* ('18)	700	www.aaronents.com
89	Huntwood Industries	Spokane, WA	\$93 million* ('19)	740	www.huntwood.com
90	Kith Kitchens	Haleyville, AL	\$91 million* ('19)	625	www.kithkitchens.com
91	Northern Contours Inc.	Mendota Heights, MN	\$90 million* ('19)	500	www.northerncontours.com
92	Showplace Wood Products	Harrisburg, SD	\$89 million* ('19)	611	www.showplacecabinetry.com
93	Lanz Cabinet Shop	Eugene, OR	\$84 million ('19)	500	www.lanzcabinets.com
94	Marsh Furniture Co.	High Point, NC	\$82 million* ('18)	650	www.marshfurniture.com
95	Dura Supreme Cabinetry	Howard Lake, MN	\$80 million ('19)	450	durasupreme.com
96	Glenn Rieder, LLC	West Allis, WI	\$80 million ('19)	300	www.glennrieder.com
97	Krug Inc.	Kitchener, ON	\$80 million* ('19)	450	www.krug.ca
98	MTS Seating	Temperance, MI	\$78 million ('19)	430	www.mtsseating.com
99	Lexington Mfg. Co.	Minneapolis, MN	\$75.6 million* ('19)	211	www.lexingtonmfg.com
100	American Leather	Dallas, TX	\$75 million* ('19)	600	www.americanleather.com
101	Colony Inc.	Elgin, IL	\$75 million* ('19)	200	www.colonydisplay.com
102	Crystal Cabinet Works Inc.	Princeton, MN	\$75 million* ('19)	475	www.crystalcabinets.com
103	Fetzer Architectural Woodwork	Salt Lake City, UT	\$75 million* ('19)	300	www.fetzerwood.com
104	Groupe Cabico	Coaticook, QC	\$75 million* ('19)	500	www.cabico.com
105	Kent Moore Cabinets Ltd.	Bryan, TX	\$75 million* ('19)	515	www.kentmoorecabinets.com
106	Loewen Windows and Doors	Steinbach, MB	\$75 million* ('19)	600	www.loewen.com
107	Mission Bell Manufacturing, Inc.	Morgan Hill, CA	\$75 million* ('19)	300	www.missionbell.com
108	Mity, Inc.	Orem, UT	\$75 million* ('19)	400	www.mityinc.com
109	Nemschoff Chairs (Herman Miller)	Sheboygan, WI	\$75 million* ('19)	300	www.nemschoff.com
110	Safco Products Co.	New Hope, MN	\$75 million* ('19)	200	www.safcoproducts.com
111	Vanguard Furniture Co. Inc.	Hickory, NC	\$75 million* ('19)	600	www.vanguardfurniture.com
112	Barbosa Cabinets Inc.	Tracy, CA	\$70 million* ('19)	410	www.barcab.com
113	Elran Furniture Ltd.	Pointe-Claire, QC	\$70 million* ('19)	500	www.elran.com
114	Essential Cabinetry Group	Rockledge, FL	\$70 million* ('18)	500	www.dccabinetry.com
115	Fleetwood Fixtures (Chapter 11 bankruptcy Nov. 2019)	Leesport, PA	\$70 million* ('18)	160	www.fleetwoodfixtures.com

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Rank	Company name	Main location	Annual sales (*estimated)	Total employees	Website
116	Kitchen Kompact Inc.	Jeffersonville, IN	\$70 million* ('19)	185	<a href="http://www.kitchenkompact.com">www.kitchenkompact.com</a>
117	Panel Processing Inc.	Alpena, MI	\$70 million* ('19)	250	<a href="http://www.panel.com">www.panel.com</a>
118	Bellmont Cabinet Co.	Sumner, WA	\$69 million ('19)	340	<a href="http://www.bellmontcabinets.com">www.bellmontcabinets.com</a>
119	Inscape Ltd.	Holland Landing, ON	\$69 million ('19)	400	<a href="http://www.inscapesolutions.com">www.inscapesolutions.com</a>
120	Decor Cabinets Ltd.	Morden, MB	\$67 million ('19)	500	<a href="http://www.decorcabinets.com">www.decorcabinets.com</a>
121	Canyon Creek Cabinet Co.	Monroe, WA	\$65 million* ('19)	420	<a href="http://www.canyoncreek.com">www.canyoncreek.com</a>
122	Montbleau & Associates	San Diego, CA	\$65 million ('19)	180	<a href="http://montbleau.com">montbleau.com</a>
123	Merritt	Mentor, OH	\$61 million ('18)	234	<a href="http://www.merrittwoodwork.com">www.merrittwoodwork.com</a>
124	Bestar Inc.	Lac Megantic, QC	\$60 million ('19)	215	<a href="http://www.bestar.ca">www.bestar.ca</a>
125	Koetter Woodworking Inc.	Borden, IN	\$60 million ('19)	325	<a href="http://www.koetterwoodworking.com">www.koetterwoodworking.com</a>
126	Reborn Cabinets Inc.	Anaheim, CA	\$60 million ('19)	400	<a href="http://www.reborncabinets.com">www.reborncabinets.com</a>
127	Nations Cabinetry	San Antonio, TX	\$58 million* ('19)	500	<a href="http://www.nationscabinetry.com">www.nationscabinetry.com</a>
128	TMI Systems Design Corp.	Dickinson, ND	\$55 million* ('19)	250	<a href="http://www.tmisystems.com">www.tmisystems.com</a>
129	Elias Woodwork & Mfg. Ltd.	Winkler, MB	\$51 million ('19)	385	<a href="http://www.eliaswoodwork.com">www.eliaswoodwork.com</a>
130	American Display & Fixture	Chattanooga, TN	\$50 million* ('18)	250	<a href="http://www.mktalliance.com">www.mktalliance.com</a>
131	Armoires Fabritec Ltee	Bromont, QC	\$50 million* ('19)	350	<a href="http://fabritec.ca">fabritec.ca</a>
132	Artopex	Granby, QC	\$50 million* ('18)	500	<a href="http://www.artopex.com">www.artopex.com</a>
133	Baker Interiors Group	Hickory NC	\$50 million* ('19)	320	<a href="http://www.bakerfurniture.com">www.bakerfurniture.com</a>
134	Barnett Millworks Inc.	Theodore, AL	\$50 million* ('18)	250	<a href="http://www.barnettmillworks.com">www.barnettmillworks.com</a>
135	Cal Door & Drawer	Salinas, CA	\$50 million* ('19)	350	<a href="http://www.caldoor.com">www.caldoor.com</a>
136	EMI Industries LLC	Tampa, FL	\$50 million* ('19)	355	<a href="http://www.emiindustries.com">www.emiindustries.com</a>
137	Fairfield Chair Co.	Lenoir, NC	\$50 million* ('19)	500	<a href="http://www.fairfieldchair.com">www.fairfieldchair.com</a>
138	Foliot Furniture	Saint-Jerome, QC	\$50 million* ('18)	400	<a href="http://www.foliot.com">www.foliot.com</a>
139	Howard Miller	Zeeland, MI	\$50 million* ('18)	500	<a href="http://www.howardmiller.com">www.howardmiller.com</a>
140	John Boos & Co.	Effingham, IL	\$50 million* ('19)	225	<a href="http://www.johnboos.com">www.johnboos.com</a>
141	JSI Store Fixtures	Milo, ME	\$50 million* ('19)	350	<a href="http://www.jsistorefixtures.com">www.jsistorefixtures.com</a>
142	Martin Furniture	San Diego, CA	\$50 million* ('18)	600	<a href="http://www.martinfurniture.com">www.martinfurniture.com</a>
143	Nucraft Furniture Co.	Comstock Park, MI	\$50 million* ('19)	275	<a href="http://www.nucraft.com">www.nucraft.com</a>
144	Riverside Furniture Corp.	Fort Smith, AR	\$50 million* ('19)	85	<a href="http://www.riverside-furniture.com">www.riverside-furniture.com</a>
145	University Loft Co.	Greenfield, IN	\$50 million* ('19)	125	<a href="http://www.uloft.com">www.uloft.com</a>
146	Wood-Mode Inc.	Kreamer, PA	\$50 million* ('19)	240	<a href="http://www.wood-mode.com">www.wood-mode.com</a>
147	Indiana Furniture	Jasper, IN	\$47 million ('19)	325	<a href="http://www.indianafurniture.com">www.indianafurniture.com</a>
148	Foldcraft Co.	Kenyon, MN	\$46 million ('19)	230	<a href="http://www.foldcraft.com">www.foldcraft.com</a>
149	Wellborn Forest Products	Alexander City, AL	\$45 million* ('19)	275	<a href="http://www.wellbornforest.com">www.wellbornforest.com</a>
150	Superior Cabinets	Saskatoon, SK	\$42 million* ('19)	250	<a href="http://www.superiorcabinets.ca">www.superiorcabinets.ca</a>
151	AyA Kitchens and Baths	Mississauga, ON	\$40 million* ('19)	330	<a href="http://www.ayakitchens.com">www.ayakitchens.com</a>
152	BDM + Furniture Inc.	Maskinonge, QC	\$40 million ('18)	570	<a href="http://www.bdmfurniture.com">www.bdmfurniture.com</a>
153	Caracole	Greensboro, NC	\$40 million* ('18)	50	<a href="http://www.caracole.com">www.caracole.com</a>
154	Endura Products (Contact Industries)	Clackamas, OR	\$40 million* ('19)	215	<a href="http://www.contactind.com">www.contactind.com</a>

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Rank	Company name	Main location	Annual sales (*estimated)	Total employees	Website
155	ICI (Institutional Casework, Inc.)	Paris, TN	\$40 million* ('18)	250	<a href="http://www.iciscientific.com">www.iciscientific.com</a>
156	Imperial Woodworking Co.	Palatine, IL	\$40 million* ('18)	250	<a href="http://www.imperialwoodworking.com">www.imperialwoodworking.com</a>
157	Mark Richey Woodworking and Design	Newburyport, MA	\$40 million* ('18)	110	<a href="http://www.markrichey.com">www.markrichey.com</a>
158	Nightingale Corp.	Mississauga, ON	\$40 million* ('19)	200	<a href="http://www.nightingalechairs.com">www.nightingalechairs.com</a>
159	Tuohy Furniture	Chatfield, MN	\$40 million ('19)	230	<a href="http://www.tuohyfurniture.com">www.tuohyfurniture.com</a>
160	Stylus Made-To-Order Sofas	Burnaby, BC	\$39.8 million* ('19)	225	<a href="http://www.stylussofas.com">www.stylussofas.com</a>
161	Valley Cabinet Inc.	De Pere, WI	\$38.7 million ('19)	295	<a href="http://www.valleycustomdoor.com">www.valleycustomdoor.com</a>
162	Benedettini Cabinetry	Rosenberg, TX	\$38 million ('19)	280	<a href="http://benedettinicabinetry.com">benedettinicabinetry.com</a>
163	Appalachian Wood Products Inc.	Clearfield, PA	\$36.5 million ('19)	260	<a href="http://www.appwood.com">www.appwood.com</a>
164	Ferche Millwork Inc.	Rice, MN	\$35 million* ('19)	155	<a href="http://www.ferche.com">www.ferche.com</a>
165	Goebel Fixture Co.	Hutchinson, MN	\$35 million* ('19)	115	<a href="http://www.gf.com">www.gf.com</a>
166	Kabinart	Nashville, TN	\$35 million* ('19)	180	<a href="http://www.kabinart.com">www.kabinart.com</a>
167	Mouser Custom Cabinetry LLC	Elizabethtown, KY	\$35 million* ('19)	265	<a href="http://www.mousercc.com">www.mousercc.com</a>
168	Royal Cabinets	Pomona, CA	\$35 million* ('18)	350	<a href="http://www.royalcabinets.com">www.royalcabinets.com</a>
169	Saco Industries Inc.	Lowell, IN	\$35 million* ('18)	350	<a href="http://www.sacoindustries.com">www.sacoindustries.com</a>
170	T.J. Hale Co.	Menomonee Falls, WI	\$35 million* ('19)	120	<a href="http://www.tjhale.com">www.tjhale.com</a>
171	Tru Cabinetry	Ashland, AL	\$35 million* ('19)	300	<a href="http://www.truwood.com">www.truwood.com</a>
172	Watson Furniture Group	Poulsbo, WA	\$35 million* ('19)	150	<a href="http://www.watsonfurniture.com">www.watsonfurniture.com</a>
173	Wisconsin Built Inc.	Deerfield, WI	\$35 million* ('19)	180	<a href="http://www.wisconsin-built.com">www.wisconsin-built.com</a>
174	Solid Comfort	Fargo, ND	\$34 million* ('19)	125	<a href="http://www.solidcomfort.com">www.solidcomfort.com</a>
175	Spectrum Industries Inc.	Chippewa Falls, WI	\$32 million* ('19)	185	<a href="http://www.spectrumfurniture.com">www.spectrumfurniture.com</a>
176	Case Systems Inc.	Midland, MI	\$30 million* ('19)	150	<a href="http://www.casesystems.com">www.casesystems.com</a>
177	Cuisine Ideale Group Inc.	Sherbrooke, QC	\$30 million ('19)	200	<a href="http://www.cuisineideale.com">www.cuisineideale.com</a>
178	Darran	High Point, NC	\$30 million* ('19)	175	<a href="http://www.darran.com">www.darran.com</a>
179	Davis Furniture Industries	High Point, NC	\$30 million* ('19)	200	<a href="http://www.davisfurniture.com">www.davisfurniture.com</a>
180	Durham Furniture Inc.	Durham, ON	\$30 million* ('19)	190	<a href="http://www.durhamfurniture.com">www.durhamfurniture.com</a>
181	Grandview Products Co. (Woodmont Cabinetry)	Parsons, KS	\$30 million* ('18)	250	<a href="http://grandviewcabinets.com">grandviewcabinets.com</a>
182	Holiday Kitchens	Rice Lake, WI	\$30 million* ('18)	210	<a href="http://www.holidaykitchens.com">www.holidaykitchens.com</a>
183	Lazar Industries LLC	Siler City, NC	\$30 million* ('19)	250	<a href="http://www.lazarind.com">www.lazarind.com</a>
184	Magnussen Home Furnishings Ltd.	New Hamburg, ON	\$30 million* ('18)	100	<a href="http://www.magnussen.com">www.magnussen.com</a>
185	Metropolitan Cabinet & Countertop	Norwood, MA	\$30 million ('19)	175	<a href="http://metcabinet.com">metcabinet.com</a>
186	Monschein Industries, Inc.	Riverbank, CA	\$30 million* ('19)	265	<a href="http://www.monscheincabinets.com">www.monscheincabinets.com</a>
187	OakCraft Inc.	Peoria, AZ	\$30 million* ('19)	325	<a href="http://www.oakcraft.com">www.oakcraft.com</a>
188	Parenti & Raffaelli Ltd.	Mt. Prospect, IL	\$30 million* ('19)	125	<a href="http://www.parentiwoodwork.com">www.parentiwoodwork.com</a>
189	Premier EuroCase Inc.	Denver, CO	\$30 million* ('19)	115	<a href="http://www.premiereurocase.com">www.premiereurocase.com</a>
190	Sico Inc.	Minneapolis, MN	\$30 million* ('18)	250	<a href="http://www.sicoinc.com">www.sicoinc.com</a>

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Rank	Company name	Main location	Annual sales (*estimated)	Total employees	Website
191	Southern Furniture Co. (Samson Holdings)	Conover, NC	\$30 million* ('19)	250	<a href="http://www.southernfurniture.net">www.southernfurniture.net</a>
192	Telescope Casual Furniture Inc.	Granville, NY	\$30 million* ('19)	300	<a href="http://www.telescopecasual.com">www.telescopecasual.com</a>
193	WB Mfg. (Wisconsin Bench)	Thorp, WI	\$30 million* ('19)	250	<a href="http://www.wibenchmfg.com">www.wibenchmfg.com</a>
194	Corsi Group	Indianapolis, IN	\$28 million* ('19)	180	<a href="http://www.corsigroup.com">www.corsigroup.com</a>
195	PIN	Irving, TX	\$28 million ('19)	145	<a href="http://www.pin.com">www.pin.com</a>
196	Dubois Wood Products Inc.	Huntingburg, IN	\$26 million ('19)	115	<a href="http://www.duboiswood.com">www.duboiswood.com</a>
197	Eastern Millwork Inc.	Jersey City, NJ	\$26 million ('19)	102	<a href="http://www.eastern-millwork.com">www.eastern-millwork.com</a>
198	Rynone Manufacturing Corp.	Sayre, PA	\$25.2 million* ('19)	185	<a href="http://rynone.com">rynone.com</a>
199	Adams Group	North Port, FL	\$25 million* ('19)	100	<a href="http://www.discoveradams.com">www.discoveradams.com</a>
200	Candlelight Cabinetry	Lockport, NY	\$25 million* ('19)	230	<a href="http://www.candlelightcab.com">www.candlelightcab.com</a>
201	Cox Interior Inc.	Campbellsville, KY	\$25 million* ('18)	400	<a href="http://www.coxinterior.com">www.coxinterior.com</a>
202	Decor-Rest Furniture	Woodbridge, ON	\$25 million* ('19)	300	<a href="http://www.decor-rest.com">www.decor-rest.com</a>
203	Grabill Cabinet Co. Inc.	Grabill, IN	\$25 million* ('19)	200	<a href="http://www.grabillcabinets.com">www.grabillcabinets.com</a>
204	Haas Cabinet Co. Inc.	Sellersburg, IN	\$25 million* ('19)	250	<a href="http://www.haascabinet.com">www.haascabinet.com</a>
205	Halcon Corp.	Stewartville, MN	\$25 million* ('19)	200	<a href="http://www.halconfurniture.com">www.halconfurniture.com</a>
206	JTB Furniture	Columbus, MS	\$25 million* ('18)	200	<a href="http://www.jtbfurniture.com">www.jtbfurniture.com</a>
207	Miralis	St. Anaclet, QC	\$25 million* ('19)	50	<a href="http://www.miralis.com">www.miralis.com</a>
208	Norwalk Furniture	Norwalk, OH	\$25 million* ('19)	225	<a href="http://www.norwalkfurniture.com">www.norwalkfurniture.com</a>
209	Perdue Woodworks	Rapid City, SD	\$25 million* ('19)	150	<a href="http://www.perduesinc.com">www.perduesinc.com</a>
210	R.D. Henry & Co.	Wichita, KS	\$25 million* ('19)	220	<a href="http://www.rdhenry.com">www.rdhenry.com</a>
211	Showbest Fixture Corp.	Henrico, VA	\$25 million ('19)	150	<a href="http://www.showbest.com">www.showbest.com</a>
212	Hi-Lo Industries Inc. dba Bridgewood Custom Cabinetry	Chanute, KS	\$24 million ('19)	230	<a href="http://www.bridgewoodcabinets.com">www.bridgewoodcabinets.com</a>
213	Fashion Cabinet Mfg., Inc.	West Jordan, UT	\$23 million ('19)	130	<a href="http://www.fashioncabinet.com">www.fashioncabinet.com</a>
214	Signature Custom Cabinetry Inc.	Ephrata, PA	\$22.1 million ('19)	130	<a href="http://www.signaturecab.com">www.signaturecab.com</a>
215	Plato Woodwork Inc.	Plato, MN	\$21 million ('19)	135	<a href="http://www.platowoodwork.com">www.platowoodwork.com</a>
216	Woodharbor Custom Cabinetry	Mason City, IA	\$21 million ('18)	220	<a href="http://www.woodharbor.com">www.woodharbor.com</a>
217	3C Store Fixtures Inc.	Wilson, NC	\$20 million* ('19)	105	<a href="http://www.3c-inc.net">www.3c-inc.net</a>
218	Bass Cabinet Mfg. Inc.	Mesa, AZ	\$20 million ('19)	100	<a href="http://www.basscabinet.com">www.basscabinet.com</a>
219	Bernhard Woodwork Ltd.	Northbrook, IL	\$20 million* ('18)	70	<a href="http://www.bernhardwoodwork.com">www.bernhardwoodwork.com</a>
220	Bishop Fixture & Millwork Inc.	Balsam Lake, WI	\$20 million* ('19)	150	<a href="http://www.bishopfixtures.com">www.bishopfixtures.com</a>
221	Boden Alexander	Portland, OR	\$20 million* ('18)	200	<a href="http://www.bodenalexander.com">www.bodenalexander.com</a>
222	Carolina Furniture Works Inc.	Sumter, SC	\$20 million* ('18)	200	<a href="http://www.carolinafurnitureworks.com">www.carolinafurnitureworks.com</a>
223	Chandler Cabinets	Pilot Point, TX	\$20 million* ('18)	150	<a href="http://chandlercabinets.net">chandlercabinets.net</a>
224	Chandler Inc.	Afton, MN	\$20 million* ('19)	100	<a href="http://chandlerinc.com">chandlerinc.com</a>
225	Crestwood, Inc.	Salina, KS	\$20 million* ('19)	150	<a href="http://www.crestwood-inc.com">www.crestwood-inc.com</a>
226	David Edward Co. (Kimball)	Baltimore, MD	\$20 million ('19)	175	<a href="http://www.davidedward.com">www.davidedward.com</a>
227	DeWils Industries	Vancouver, WA	\$20 million* ('19)	125	<a href="http://dewils.com">dewils.com</a>
228	Downsview Woodworking Ltd.	Mississauga, ON	\$20 million* ('19)	200	<a href="http://www.downsviewkitchens.com">www.downsviewkitchens.com</a>

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Rank	Company name	Main location	Annual sales (*estimated)	Total employees	Website
229	Dynamic Furniture Corp.	Calgary, AB	\$20 million* ('19)	200	<a href="http://www.dynamicfurniture.com">www.dynamicfurniture.com</a>
230	Euro-Rite Cabinets Ltd.	Pitt Meadows, BC	\$20 million* ('19)	130	<a href="http://www.eurorite.com">www.eurorite.com</a>
231	Evans Cabinet Corp.	Dublin, GA	\$20 million* ('19)	200	<a href="http://www.evanscabinet.com">www.evanscabinet.com</a>
232	Frank Chervan Inc.	Bedford, VA	\$20 million* ('19)	170	<a href="http://www.chervan.com">www.chervan.com</a>
233	Gaithersburg Cabinetry & Millwork	Warrenton, VA	\$20 million ('19)	85	<a href="http://www.gcabinet.com">www.gcabinet.com</a>
234	High Point Furniture Industries	High Point, NC	\$20 million* ('19)	120	<a href="http://www.hpfi.com">www.hpfi.com</a>
235	Jasper Chair	Jasper, IN	\$20 million* ('19)	100	<a href="http://www.jasperchair.com">www.jasperchair.com</a>
236	Koch Cabinets	Seneca, KS	\$20 million* ('19)	200	<a href="http://www.kochcabinet.com">www.kochcabinet.com</a>
237	Leathercraft, Inc.	Conover, NC	\$20 million* ('18)	200	<a href="http://www.leathercraft-furniture.com">www.leathercraft-furniture.com</a>
238	Lloyd Flanders Industries Inc.	Menominee, MI	\$20 million* ('18)	150	<a href="http://www.lloydflanders.com">www.lloydflanders.com</a>
239	Marge Carson	Pomona, CA	\$20 million* ('18)	100	<a href="http://www.margecarson.com">www.margecarson.com</a>
240	Milford Enterprises Inc.	Quakertown, PA	\$20 million* ('19)	85	<a href="http://www.milfordei.com">www.milfordei.com</a>
241	Mock Woodworking Co.	Zanesville, OH	\$20 million ('19)	75	<a href="http://www.mockwoodworking.com">www.mockwoodworking.com</a>
242	Pinehurst Group Inc.	Orangeville, ON	\$20 million* ('19)	100	<a href="http://www.pinehurstinc.com">www.pinehurstinc.com</a>
243	Plain + Fancy Custom Cabinetry	Schaefferstown, PA	\$20 million* ('19)	120	<a href="http://www.plainfancycabinetry.com">www.plainfancycabinetry.com</a>
244	Powell Valley Millwork	Clay City, KY	\$20 million ('19)	220	<a href="http://www.pvmillwork.com">www.pvmillwork.com</a>
245	Quality Custom Cabinetry Inc.	New Holland, PA	\$20 million* ('19)	175	<a href="http://www.qcci.com">www.qcci.com</a>
246	Thos. Moser Cabinetmakers	Auburn, ME	\$20 million* ('19)	135	<a href="http://www.thosmoser.com">www.thosmoser.com</a>
247	Woodland Cabinetry Inc.	Sisseton, SD	\$20 million* ('19)	150	<a href="http://www.woodlandcabinetry.com">www.woodlandcabinetry.com</a>
248	Woodmont Cabinetry	Dallas, TX	\$20 million* ('19)	100	<a href="http://www.woodmontcabinetry.com">www.woodmontcabinetry.com</a>
249	Mystic Scenic Studios, Inc.	Norwood, MA	\$19.3 million ('19)	120	<a href="http://www.mysticscenic.com">www.mysticscenic.com</a>
250	Caperton Furnitureworks LLC	Berkeley Springs, WV	\$19 million ('19)	140	<a href="http://gatcreek.com">gatcreek.com</a>
251	Dutailier	Saint-Pie, QC	\$18 million ('19)	150	<a href="http://www.dutailier.com">www.dutailier.com</a>
252	Giffin Interior & Fixture, Inc.	Bridgeville, PA	\$18 million ('19)	100	<a href="http://www.giffininterior.com">www.giffininterior.com</a>
253	Laurysen Kitchens	Stittsville, ON	\$18 million ('19)	150	<a href="http://www.laurysenkitchens.com">www.laurysenkitchens.com</a>
254	Northway Industries Inc.	Middleburg, PA	\$18 million ('19)	125	<a href="http://www.northwayind.com">www.northwayind.com</a>
255	Xybix Systems, Inc.	Littleton, CO	\$18 million ('19)	75	<a href="http://www.xybix.com">www.xybix.com</a>
256	Anderson Wood Products Co.	Louisville, KY	\$17 million ('19)	150	<a href="http://www.andersonwood.com">www.andersonwood.com</a>
257	ClosetAmerica	Landover, MD	\$17 million ('19)	110	<a href="http://www.closetamerica.com">www.closetamerica.com</a>
258	Adelphi Kitchens Inc.	Robesonia, PA	\$15 million* ('19)	120	<a href="http://www.adelphikitchens.com">www.adelphikitchens.com</a>
259	Artone LLC	Jamestown, NY	\$15 million ('19)	100	<a href="http://www.artonemfg.com">www.artonemfg.com</a>
260	Barzotti Woodworking Ltd.	Guelph, ON	\$15 million* ('19)	150	<a href="http://www.barzotti.com">www.barzotti.com</a>
261	Bishop Cabinets Inc.	Montgomery, AL	\$15 million ('19)	110	<a href="http://www.bishopcabinets.com">www.bishopcabinets.com</a>
262	Brakur Custom Cabinetry Inc.	Shorewood, IL	\$15 million* ('19)	125	<a href="http://www.brakur.com">www.brakur.com</a>
263	Brandom Cabinets, Wisenbaker Builder Services	Hillsboro, TX	\$15 million ('18)	200	<a href="http://www.brandom.com">www.brandom.com</a>
264	Buhler Furniture	Winnipeg, MB	\$15 million* ('19)	150	<a href="http://www.buhlerhospitality.com">www.buhlerhospitality.com</a>
265	Busby Cabinets	Alachua, FL	\$15 million* ('19)	75	<a href="http://www.busbycabinets.com">www.busbycabinets.com</a>
266	Cooper Enterprises, Inc.	Shelby, OH	\$15 million ('19)	100	<a href="http://www.cooperenterprises.com">www.cooperenterprises.com</a>
267	Grand Manor Furniture	Lenoir, NC	\$15 million* ('19)	100	<a href="http://www.grandmanorfurniture.com">www.grandmanorfurniture.com</a>



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268	Herrick & White	Cumberland, RI	\$15 million* ('19)	100	<a href="http://herrick-white.com">herrick-white.com</a>
269	LaFata Cabinets	Shelby Township, MI	\$15 million* ('19)	130	<a href="http://www.lafata.com">www.lafata.com</a>
270	Mid-America Cabinets Inc.	Gentry, AR	\$15 million* ('19)	100	<a href="http://midamericacabinets.com">midamericacabinets.com</a>
271	Modern Woodcrafts Inc.	Plainville, CT	\$15 million* ('18)	65	<a href="http://www.modernwoodcrafts.com">www.modernwoodcrafts.com</a>
272	Moduform	Fitchburg, MA	\$15 million* ('19)	150	<a href="http://moduform.com">moduform.com</a>
273	Neutral Posture Inc.	Bryan, TX	\$15 million* ('18)	150	<a href="http://www.neutralposture.com">www.neutralposture.com</a>
274	Tharp Custom Cabinetry	Loveland, CO	\$15 million* ('19)	140	<a href="http://tharpcabinets.com">tharpcabinets.com</a>
275	Timberlane, Inc.	Montgomery, PA	\$15 million* ('19)	55	<a href="http://timberlane.com">timberlane.com</a>
276	Whittier Wood Products	Eugene, OR	\$15 million* ('18)	350	<a href="http://www.whittierwood.com">www.whittierwood.com</a>
277	Worden Co.	Holland, MI	\$15 million* ('19)	105	<a href="http://www.wordencompany.com">www.wordencompany.com</a>
278	American Millwork and Cabinetry Inc.	Emmaus, PA	\$14.5 million ('19)	82	<a href="http://www.amcmillwork.com">www.amcmillwork.com</a>
279	Crown Point Cabinetry	Claremont, NH	\$14 million ('19)	100	<a href="http://www.crown-point.com">www.crown-point.com</a>
280	Millwork 360	Tampa, FL	\$13 million* ('19)	55	<a href="http://www.millwork360.net">www.millwork360.net</a>
281	Buffelen Woodworking Co.	Tacoma, WA	\$12 million* ('19)	125	<a href="http://www.buffelendoor.com">www.buffelendoor.com</a>
282	EncoreGarage	East Dundee, IL	\$11 million* ('19)	50	<a href="http://www.EncoreGarage.com">www.EncoreGarage.com</a>
283	OGB Architectural Millwork	Albuquerque, NM	\$10.2 million ('19)	87	<a href="http://www.ogb-am.com">www.ogb-am.com</a>
284	Bruewer Woodwork Mfg. Co.	Cleves, OH	\$10 million ('19)	40	<a href="http://www.bruewerwoodwork.com">www.bruewerwoodwork.com</a>
285	Carlton Mfg. Inc.	Mt. Vernon, TX	\$10 million* ('19)	75	<a href="http://carltonmfg.com">carltonmfg.com</a>
286	Carson's Inc.	High Point, NC	\$10 million* ('19)	100	<a href="http://www.carsonshospitality.com">www.carsonshospitality.com</a>
287	Classic Leather, Inc.	Hickory, NC	\$10 million* ('19)	100	<a href="http://www.classic-leather.com">www.classic-leather.com</a>
288	Concordia Furniture Ltd.	Montreal, QC	\$10 million* ('19)	60	<a href="http://www.concordiafurniture.com">www.concordiafurniture.com</a>
289	Dakota Kitchen & Bath, Inc.	Sioux Falls, SD	\$10 million* ('19)	115	<a href="http://www.dakotakitchen.com">www.dakotakitchen.com</a>
290	Fancher Chair Co. Inc.	Falconer, NY	\$10 million* ('19)	125	<a href="http://www.fancherchair.com">www.fancherchair.com</a>
291	Fusion Designs, Inc.	Goshen, IN	\$10 million* ('19)	100	<a href="http://www.fusiondesign.us">www.fusiondesign.us</a>
292	Kountry Kraft	Newmanstown, PA	\$10 million* ('19)	125	<a href="http://www.kountrykraft.com">www.kountrykraft.com</a>
293	LaCrosse Furniture Co.	La Crosse, KS	\$10 million* ('19)	75	<a href="http://www.lacrossefurniture.com">www.lacrossefurniture.com</a>
294	Lewis Lumber Products, Inc.	Picture Rocks, PA	\$10 million* ('19)	38	<a href="http://www.lewislp.com">www.lewislp.com</a>
295	Millwork One Inc.	Cranston, RI	\$10 million* ('19)	75	<a href="http://www.millworkone.com">www.millworkone.com</a>
296	Profile Cabinet & Design	Kansas City, MO	\$10 million* ('19)	225	<a href="http://www.profilecabinet.comom">www.profilecabinet.comom</a>
297	Sunco Cabinets	South Easton, MA	\$10 million* ('19)	50	<a href="http://suncocabinets.com">suncocabinets.com</a>
298	Tri-Star Cabinet & Top Co.	New Lenox, IL	\$10 million* ('19)	100	<a href="http://www.tristarcabinets.com">www.tristarcabinets.com</a>
299	Western Idaho Cabinets	Boise, ID	\$10 million* ('19)	170	<a href="http://www.westernidahocabinets.com">www.westernidahocabinets.com</a>
300	Woodland Furniture LLC	Idaho Falls, ID	\$10 million* ('19)	85	<a href="http://www.woodlandfurniture.com">www.woodlandfurniture.com</a>